

# THERMOMARK™ 530

SECTIONAL STEEL DOORS



## **PREMIUM 3" THICK POLYURETHANE DOOR DELIVERS AN OPTIMUM RETURN ON INVESTMENT**

ThermoMark™ Model 530 is the strongest and most thermally efficient door in our commercial sectional line-up. Designed to withstand tough weather conditions, this door is the preferred choice for larger openings.

Wayne Dalton ThermoMark™ insulated doors help minimize energy costs and provide year-round comfort and security for your building. Hot-dipped galvanized steel and rugged construction give the door years of solid performance for the most demanding conditions.

- » POLYURETHANE INSULATION WITH R-VALUE OF 26
- » STANDARD SIZES UP TO 24' HIGH AND UP TO 40' WIDE
- » EXTRA RUGGED AND DURABLE

# THERMOMARK™ 530

## STANDARD FEATURES OVERVIEW

### THERMAL EFFICIENCY

R-VALUE*	26
U-VALUE	0.038
U-FACTOR	.14
AIR LEAKAGE RATING	.09
IECC	Meets IECC® requirements for maximum U-factor of operable fenestrations and ASHRAE 90.1 and IECC® requirements for maximum air leakage of fenestration assemblies.

### CONSTRUCTION

MAX HEIGHT	24' (7,315.2 mm)
MAX WIDTH	40' (1,2192 mm)
SECTION THICKNESS	3"
EXTERIOR COLOR	White, Almond, Taupe, Brown
JOINT PROFILE	Patented dual barrier tongue-and-groove

### WARRANTY

TERMS	One (1) year limited
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### OPTIONS

- Chain hoist operation
- Motor operation
- Factory installed top weatherseal
- Continuous wall angle standard
- Sensing edges
- Photo eyes
- Cable failure device
- Special track designs
- High cycle springs
- High usage components
- Patented thermal performance jamb seal

Wind load options available



**ThermoMark™ Model 530 is designed to deliver optimal performance in commercial and industrial applications where climate control, durability and less maintenance are the primary concerns.**

These premium 3" thick foamed-in-place polyurethane insulated doors have a calculated R-value\* of 26, and installed U-Factor of .14 Btu/hr ft<sup>2</sup>F<sup>o</sup> (.80 W/m<sup>2</sup>)<sup>§</sup>, as well as a low air infiltration rating of 0.21 cfm/ft<sup>2</sup> at 25 mph. A sound transmission class of 22 minimizes noise transfer through and around the door.

### MATERIALS AND CONSTRUCTION

The ThermoMark™ 530 is made with hot-dipped galvanized steel that is pre-painted prior to manufacturing with a two-coat system of polyester paint with a finished coat (includes primer).

Inside and outside skins are roll-formed and separated with a 1-<sup>3</sup>/<sub>4</sub>" true PVC thermal break to eliminate heat or cold transfer from front to back steel skins.

Continuous steel strips allow hinges to be placed anywhere along the section and provides the ability for sections to be inventoried and cut down to size.

The bottom weatherseal is a two-piece bulb type astragal that is specially designed to include one interior dual durometer PVC bulb and one exterior EPDM bulb. (outer EPDM seal is optional).

Section end stiles are 14- or 16-gauge hot-dipped galvanized steel and feature a PVC thermal break to eliminate heat or cold transfer from front to back steel skins.

\*Wayne Dalton uses a calculated door section R-value for insulated doors.

§U-Factor: lower number delivers better performance for an installed door.

### FINISH OPTIONS



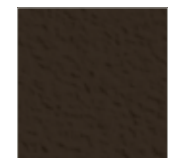
White  
Embossed  
Stucco



Almond  
Embossed  
Stucco



Taupe  
Embossed  
Stucco



Brown  
Embossed  
Stucco

# SECTIONAL STEEL DOORS



## LITE OPTIONS



Large Lites - 25" x 13" available with insulated or tempered glass. Black frame is standard. Color matched frames are available.



Multiwall Polycarbonate Lites

## MATERIALS



(3" thick foamed-in-place polyurethane sections) feature continuous steel strips for flexibility in hinge placement



(Dual barrier tongue-and-groove joint profile) creates a virtually impenetrable path for air leakage in between sections.



(Patented thermal performance jamb seal) (optional) combines a longer flapper seal and bulb seal for superior perimeter protection.



(Bottom weatherseal) with rigid PVC retainer and dual durometer PVC bulb seal locks out air and water leakage through the bottom section. Optional outer EPDM bulb seal provides additional protection.



(PVC thermal break) on end stiles limits the transfer of temperature.

## GENERAL OPERATING CLEARANCES

TYPE	HEADROOM		SIDEROOM		DEPTH INTO ROOM	CENTER LINE OF SPRINGS	
	2" TRACK	3" TRACK	2" TRACK	3" TRACK	2" AND 3" TRACK	2" TRACK	3" TRACK
Standard Lift Manual 12" R	13"-17"	NA	4.5"	5.5"	Opening Height +18"	Opening Height +12"	N/A
Standard Lift Manual 15" R	15"-20"	16"-21"				Opening Height +13"	Opening Height +14"
Standard Lift Motor Oper. 12" R	15"-20"	NA			Opening Height +66"	Opening Height +12"	N/A
Standard Lift Motor Oper. 15" R	15"-20"	18"-24"				Opening Height +13"	Opening Height +14"
High Lift Manual	High Lift +12"		24" One Side		Opening Height -Lift +30"	Opening Height +Lift +6.5"	Opening Height +Lift +7.5"
High Lift Motor Oper.							
Vertical Lift Manual 12" R	Door Height +20"		4.5"	5.5"	18"	Double Door Height +13"	
Vertical Lift Motor Oper. 12" R			24" One Side				
Low Headroom Manual	6"-15"	6"-15"	6"	9"	Opening Height +20" to -26"	N/A	
Low Headroom Motor Oper.	9"-17"	9"-17"			Opening Height +66"		

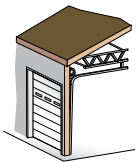
### NOTES:

- For low headroom, springs must be rear mount to achieve minimum headroom listed. Front mount torsion headroom depends on drum size, and varies over the range listed. See approval drawing.
- Side-room of 8" required, one side, for doors with chain hoist.
- Headroom depends on drum size, and varies over the range listed. See approval drawing.

## PANEL/SECTION SELECTION GUIDE

DOOR WIDTH	NUMBER OF PANELS	NUMBER OF LITES	DOOR HEIGHT	NUMBER OF SECTIONS
8'2" 9'2"	2	2	Up thru 8'1"	4
9'3" to 12'2"	3	3	8'2" thru 10'1"	5
12'3" to 16'2"	4	4	10'2" thru 12'1"	6
16'3" to 19'2"	5	5	12'2" thru 14'1"	7
19'3" to 24'2"	6	6	14'2" thru 16'1"	8
24'3" to 26'2"	7	7	16'2" thru 20'1"	9
26'3" to 28'2"	7	7	18'2" thru 20'1"	10
Over 28'3"	7	7	20'2" thru 22'2"	11
			22'2" thru 24'4"	12

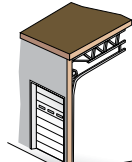
## TRACK SELECTION GUIDE



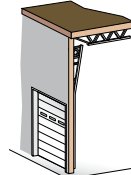
**STANDARD LIFT**



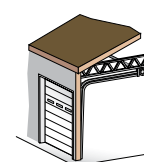
**HIGH LIFT**  
break-away is standard, straight incline is available



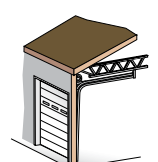
**ROOF PITCH**  
standard or high lift



**VERTICAL LIFT**  
break-away is standard, straight incline is available



**LOW HEADROOM**  
rear mount torsion



**LOW HEADROOM**  
front mount torsion



## Architect Resource Center

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**Wayne Dalton**  
COMMERCIAL DOORS

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